

## The Structure of Sulfur Adsorbed on Pt–Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> Catalyst and Its Influence on Isobutane Dehydrogenation

Junya Kobayashi,\* Takashi Shimizu, and Takanori Mizushima†

Hakodate National College of Technology, Tokura-cho, Hakodate, Hokkaido 042-8501

†Department of Material Science, Toyohashi University of Technology, Tempaku-cho, Toyohashi, Aichi 441-8580

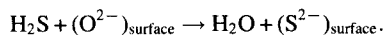
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The structures of the sulfur species on a sulfurized Pt–Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst were characterized by Extended X-ray Absorption Fine Structure (EXAFS) and temperature-programmed reaction (TPR) experiments. EXAFS indicated that PtS<sub>2</sub> is formed on a surface of Pt particles. A TPR experiment using deuterium indicated that HS<sup>−</sup> is the major species on the catalyst and that the HS<sup>−</sup> bridges the PtS<sub>2</sub> and Na<sub>2</sub>S particles. This HS<sup>−</sup> was effective in enhancing the selectivity for isobutane dehydrogenation.

In the dehydrogenation of isobutane to isobutene on Pt/Al<sub>2</sub>O<sub>3</sub> catalyst, the yield of isobutene is lowered due to the occurrence of by-reactions such as cracking, coking, and skeletal isomerization.<sup>1</sup> We have attempted to enhance the selective dehydrogenation to isobutene by inhibiting these by-reactions. In previous papers,<sup>2,3</sup> we demonstrated that a H<sub>2</sub>S treatment and the addition of sodium enhance the selectivity to isobutene.

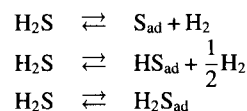
The Pt–Re/Al<sub>2</sub>O<sub>3</sub> catalyst used as a reforming catalyst is also pretreated with a sulfide. This pretreatment decreases the carbon deposition and increases the reaction rate.<sup>4</sup> It is known that Pt/Al<sub>2</sub>O<sub>3</sub> and Pt–Re/Al<sub>2</sub>O<sub>3</sub> catalysts pretreated with a sulfide, such as hydrogen sulfide, has two kinds of adsorbed sulfurs. On the Pt/Al<sub>2</sub>O<sub>3</sub> catalyst, sulfur that is easily desorbed by a hydrogen treatment is called “reversibly adsorbed sulfur”, and sulfur not so desorbed is called “irreversibly adsorbed sulfur”.<sup>5–7</sup> The irreversibly adsorbed sulfur, which does not exist on pure alumina, would interact with platinum metal. Surface studies using low-energy electron diffraction (LEED)<sup>8</sup> and ultraviolet photoelectron spectroscopy (UPS)<sup>9</sup> showed that the Pt–S bond is essentially a covalent one. These papers merely indicated that the Pt–S bond is attributed to the PtS formation on the surface of a platinum particle.

Regarding the structure of the reversibly adsorbed sulfur, Koestner et al. noted the presence of HS<sup>−</sup> and H<sub>2</sub>S at low temperature on (111) monocrystalline platinum.<sup>10</sup> Ultraviolet-visible reflectance spectroscopy for Pt/Al<sub>2</sub>O<sub>3</sub> catalyst showed that the reversibly adsorbed species were made of neutral sulfur and polysulfide.<sup>11</sup> The dissociative chemisorption for H<sub>2</sub>S was observed by an IR experiment, even on an Al<sub>2</sub>O<sub>3</sub> support. On MgO, Tench et al. suggested the following reaction:



We characterized the irreversibly and reversibly adsorbed sulfurs by a extended X-ray absorption fine structure (EXAFS) and a temperature programmed reaction (TPR), respectively, flowing deuterium as follows: S<sub>ad</sub> + D<sub>2</sub> → D<sub>2</sub>S and HS<sub>ad</sub> + D<sub>2</sub> → HDS, where S<sub>ad</sub> and HS<sub>ad</sub> signify sulfur in reversibly adsorbed states. Further, this paper describes the role of the reversibly and irreversibly adsorbed sulfurs in isobutane dehydrogenation.

In this paper, the reversibly adsorbed sulfur is defined by the following reaction:



Consequently, the irreversibly adsorbed sulfur is defined as sulfur species remaining on the catalyst under a hydrogen atmosphere at high temperature.

### Experimental

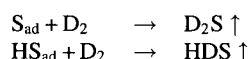
**Preparation of Catalysts.** A Pt/Al<sub>2</sub>O<sub>3</sub> catalyst was prepared by the impregnation of  $\gamma$ -alumina (Sumitomo Chemical, BET surface area = 150 m<sup>2</sup> g<sup>−1</sup>) with an H<sub>2</sub>PtCl<sub>6</sub> aqueous solution, which was then dried at 273 K for 24 h. Pt–Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst was prepared by the impregnation of dried Pt/Al<sub>2</sub>O<sub>3</sub> catalyst with NaNO<sub>3</sub> aqueous solutions. A Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst was also prepared by using  $\gamma$ -alumina and a NaNO<sub>3</sub> aqueous solution. All of the catalysts were dried at 373 K for 24 h and then calcined at 923 K for 4 h. For the isobutane dehydrogenation and TPR experiments, Pt loading was 1 wt%, and those of Na varied from 0 to 5 wt% as the oxide formed. For example, it is represented as Pt–Na<sub>2</sub>O(3)/Al<sub>2</sub>O<sub>3</sub> catalyst in this paper. The EXAFS experiments used catalyst loadings of 2.5 wt% Pt.

**Pretreatment of Catalysts.** Before isobutane dehydrogenation and TPR, the catalysts were pretreated with hydrogen and hydrogen sulfide with hydrogen in a flow system with a fixed quartz glass reactor (8 mm i.d.). The catalysts (16–32 mesh size) were reduced by flowing hydrogen at 50 ml min<sup>−1</sup> at 833 K for 3 h, and then

sulfurized by flowing hydrogen with 7 vol% hydrogen sulfide at 50 ml min<sup>-1</sup> at 833 K for 1 h. We simply called the above treatment the "H<sub>2</sub>S-treatment".

The pretreatment for the EXAFS experiment was performed in an in situ glass cell. This glass cell was similar to an in situ IR cell, except that it had attached beryllium windows. The catalyst (disk 20 mm  $\phi$  in diameter) was heated at 373 K for 1 h under reduced pressure, reduced at 833 K in 400 Torr of hydrogen (1 Torr = 133.322 Pa), and then sulfurized at 833 K in 400 Torr of hydrogen with 7 vol% hydrogen sulfide. The cell was evacuated with a vacuum pump for 1 h, and cooled to room temperature.

**Characterization of Adsorbed Sulfurs by Temperature Programmed Reaction.** The characterization of adsorbed sulfurs was carried out using TPR flowing deuterium and EXAFS. The TPR experiment used the following reactions:



A flow system with a quadrupole mass spectrometer was shown in our previous paper.<sup>12</sup> After 0.075 g of the catalyst was pretreated, hydrogen sulfide and hydrogen in a quartz reactor were replaced by flowing helium (50 ml min<sup>-1</sup>) at 833 K for 5 h. The catalyst was then cooled to room temperature in flowing helium. Argon containing 4.86 vol% deuterium was flowed at a flow rate of 60 ml min<sup>-1</sup> and the reactor was heated to 1073 K at a rate of 10 K min<sup>-1</sup>. Desorbed sulfur-containing gases were monitored with an on-line quadrupole mass spectrometer. A variable leak valve was used to control the pressure in the mass spectrometer. However, each experiment was carried out under a different pressure, due to a difficulty in controlling the opening of the variable leak valve. As a result, it was impossible to control the intensity for a particular peak of each catalyst, although good reproducibility of the desorbed temperature was obtained.

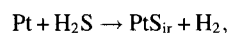
**Characterization of Adsorbed Sulfurs by EXAFS.** EXAFS measurements were performed by an in-house EXAFS system (Rigaku, R-EXAFS 2000), which consisted of a high-power X-ray generator, a spectrometer with a curved Ge(400) crystal, a sealed proportional counter for  $I_0$ , and a scintillation counter for  $I$ . The X-ray source with a Mo target was operated at 23 kV and 200–330 mA in order to minimize the effect of higher order reflections.

**Isobutane Dehydrogenation.** After 0.15 g of the catalyst was pretreated, hydrogen and hydrogen sulfide in a quartz reactor were replaced by flowing helium (50 ml min<sup>-1</sup>) at 833 K for 2 h. The reactor was set to a reaction temperature of 773 K. 6 vol%-isobutane/nitrogen was admitted by injecting pulses of 1 ml into the helium carrier, and hence to the catalyst. Isobutene; by-products such as methane, propylene, and 2-butenes; and unreacted isobutane were analyzed using an on-line gas chromatograph (VZ-10 column) with a thermal conductivity detector.

## Results and Discussion

**Characterization of Irreversibly Adsorbed Sulfur by EXAFS Analysis.** In this paper, we regard the irreversibly adsorbed sulfur species as the sulfur remaining on the catalyst at the temperature of re-reduction (833 K), because only little desorption of H<sub>2</sub>S (or D<sub>2</sub>S, HDS) at 833 K was detected by a TPR experiment.

It has been reported that the H<sub>2</sub>S-treated Pt/Al<sub>2</sub>O<sub>3</sub> catalyst has irreversibly adsorbed sulfur.<sup>5–7</sup> The reaction between H<sub>2</sub>S and platinum have previously been reported as:



where S<sub>ir</sub> signifies sulfur in an irreversibly adsorbed state.<sup>7</sup> We attempted to characterize the irreversibly adsorbed sulfur by an EXAFS analysis.

The EXAFS data were analyzed using standard samples with known structure. The Pt–Pt and Pt–S contributions were extracted from the EXAFS data for a Pt foil and PtS<sub>2</sub>, respectively. A cubic spline background subtraction was performed to extract EXAFS data for severely treated catalysts and the reference. The resulting patterns were normalized by dividing the edge height. These EXAFS signals are shown in Figs. 1 and 2; a  $k^3$ -weighted Fourier transformation was performed (Figs. 3 and 4). Table 1 lists the structural parameters calculated by considering the phase factors. The coordination number and the Pt–Pt distance of the reduced Pt/Al<sub>2</sub>O<sub>3</sub> and Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalysts were calculated to be almost 12 and 2.78 Å, respectively, comparable to those of a Pt foil. After sulfurization, the coordination number of Pt–Pt decreased, while a peak appeared for Pt–S. The coordination number and the distance for Pt–S in both catalysts were consistent with those for PtS<sub>2</sub>, rather than those for PtS ( $N = 4$ ,  $R = 2.312$  Å), listed as a reference. The signal for Pt–Pt remained after sulfurization. These sulfurization behaviors can be explained on either of the following. Only the surfaces of the platinum particles were sulfurized, or platinum particles were divided into two areas, PtS<sub>2</sub> and Pt metal particles. In the former case, the decrease in the coordination number of Pt–Pt indicates that platinum remained inside the platinum particles. In the latter case it suggests that the PtS<sub>2</sub> particles were isolated from the platinum particles. We judged that it is impractical to divide into two areas; hence, only the surface of a platinum particle was sulfurized. After re-reduction at 833 K for 5 h in 400 Torr, the PtS<sub>2</sub>

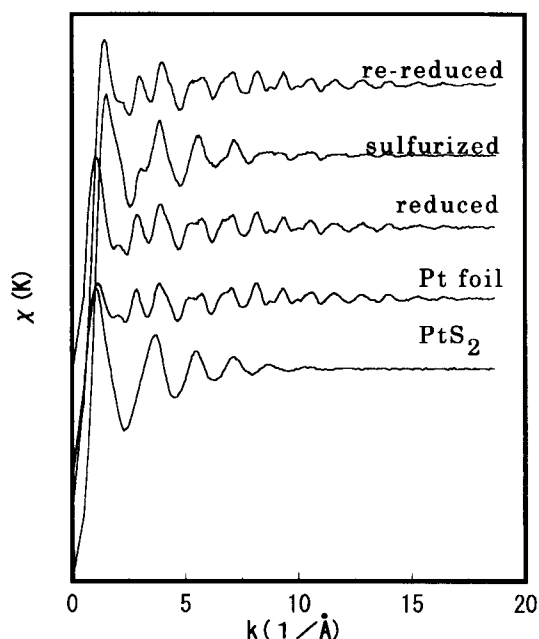


Fig. 1. EXAFS patterns of the variously treated Pt/Al<sub>2</sub>O<sub>3</sub> catalysts and standard samples.

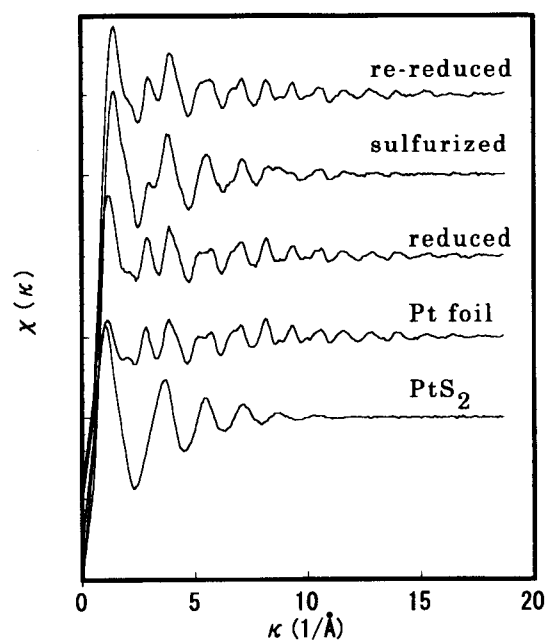


Fig. 2. EXAFS patterns of the variously treated Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalysts and standard samples.

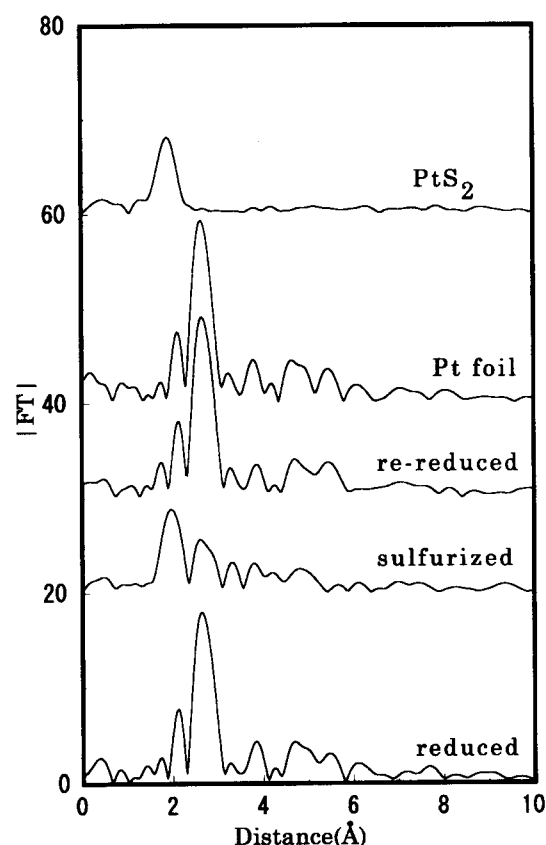


Fig. 3. Fourier transform patterns for the EXAFS patterns of the variously treated Pt/Al<sub>2</sub>O<sub>3</sub> catalysts and standard samples.

reduced to Pt metal. However, sulfur was detected by X-ray Photoelectron Spectroscopy: XPS and Electron Probe Micro Analysis: EPMA experiments on the re-reduced Pt/Al<sub>2</sub>O<sub>3</sub>

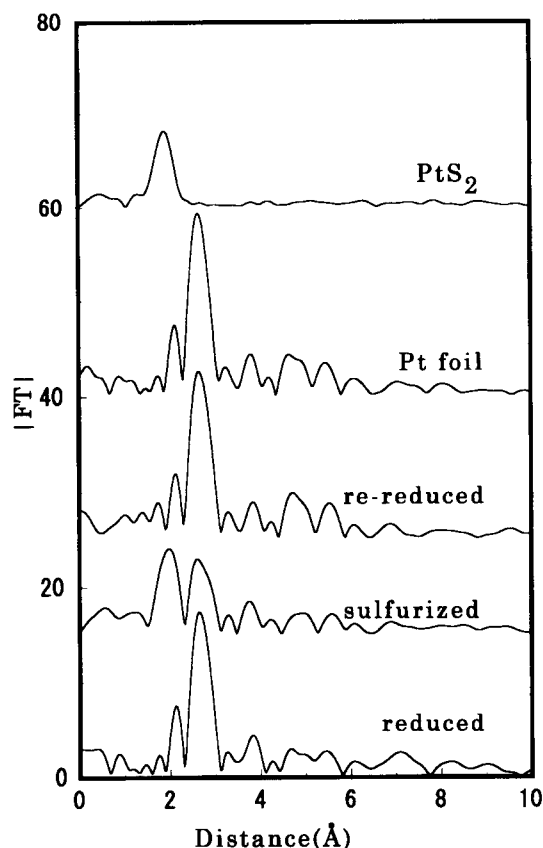


Fig. 4. Fourier transform patterns for the EXAFS patterns of the variously treated Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalysts and standard samples.

and Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalysts. The reason why these experiments conflicted with EXAFS is considered as to be follows. The coordination numbers for Pt-Pt in the reduced catalysts and platinum foil were mostly 12, implying that the platinum particles in the reduced catalysts were bulky, as for platinum foil. The fraction of platinum atoms occupying surface positions was therefore very small. In addition, the sulfur would only exist on an extremely thin surface of the platinum particles, because most of it was removed by the re-reduction. As a result, the amount of Pt-S structure would be less than the identification limit for the EXAFS experiments. We conclude that the irreversibly adsorbed sulfur on Pt is a Pt-S bond in PtS<sub>2</sub>.

Although EXAFS spectra for Pt/Al<sub>2</sub>O<sub>3</sub> and Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalysts obtained after the H<sub>2</sub>S treatment indicate the formation of PtS<sub>2</sub>, our previous X-ray powder diffraction (XRD) experiments have indicated that PtS forms.<sup>3</sup> We considered the cause of the contradiction between the EXAFS and XRD results in relation to the dispersion of platinum measured by hydrogen and carbon monoxide adsorption methods. Catalysts with 2.5 and 5 wt% platinum loadings were used with EXAFS and XRD experiments, respectively. The H/Pt (CO/Pt) values of Pt(2.5)/Al<sub>2</sub>O<sub>3</sub> and Pt(5)/Al<sub>2</sub>O<sub>3</sub> catalysts were 0.21(0.19) and 0.061(0.069), respectively. These H/Pt and CO/Pt values suggest that the platinum particles in the Pt(2.5)/Al<sub>2</sub>O<sub>3</sub> catalyst was smaller than that in the Pt(5)/Al<sub>2</sub>O<sub>3</sub>

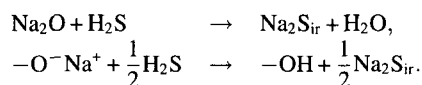
Table 1. Structural Parameters of Pt Metal, PtS<sub>2</sub>, Pt/Al<sub>2</sub>O<sub>3</sub>, and Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> Catalysts

Sample	Treatment	Shell					
		Pt-Pt			Pt-S		
		<i>R</i> (Å)	<i>N</i>	<i>σ</i>	<i>R</i> (Å)	<i>N</i>	<i>σ</i>
Pt	—	2.774	12	0.06			
PtS <sub>2</sub>	—				2.402	6	0.06
Pt/Al <sub>2</sub> O <sub>3</sub>	Reduced	2.77	12.2	0.062			
	H <sub>2</sub> S-treated	2.78	3.8	0.063	2.43	6.5	0.054
	Re-reduced	2.78	12.4	0.061			
Pt-Na <sub>2</sub> O/Al <sub>2</sub> O <sub>3</sub>	Reduced	2.78	12.0	0.063			
	H <sub>2</sub> S-treated	2.77	6.0	0.065	2.43	6.6	0.052
	Re-reduced	2.78	12.4	0.063			

*R*: Average absorber-backscatterer distance. *N*: Coordination number for the absorber-backscatterer pair. *σ*: Debye-Waller factor.

catalyst and tended to be sulfurized. Therefore, it is estimated that the platinum particles in the Pt(2.5)/Al<sub>2</sub>O<sub>3</sub> catalyst were sulfurized until PtS<sub>2</sub> was formed.

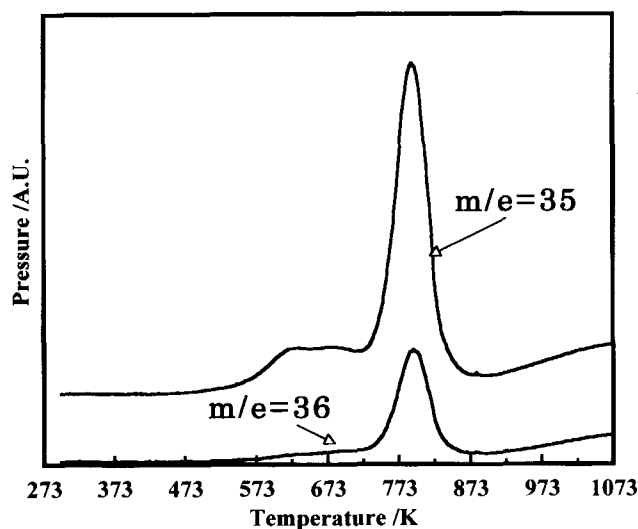
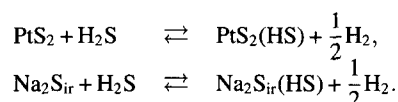
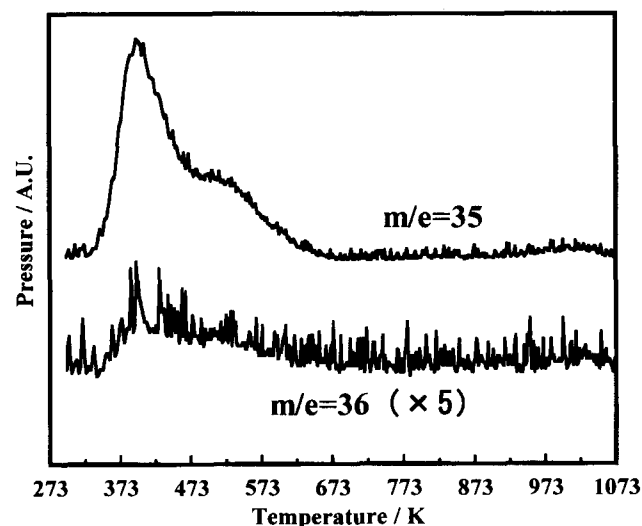
Sodium before the H<sub>2</sub>S treatment is thought to have been supported as Na<sub>2</sub>O, and  $\text{—O}^-\text{Na}^+$  was replaced with hydrogen in an acidic hydroxyl group. Our previous EPMA and XPS experiments indicated that the Na<sub>2</sub>S<sub>ir</sub> formed in the H<sub>2</sub>S-treated Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst.<sup>3</sup> Some of the respective sodium species are considered to be sulfurized according to the following irreversible reactions:



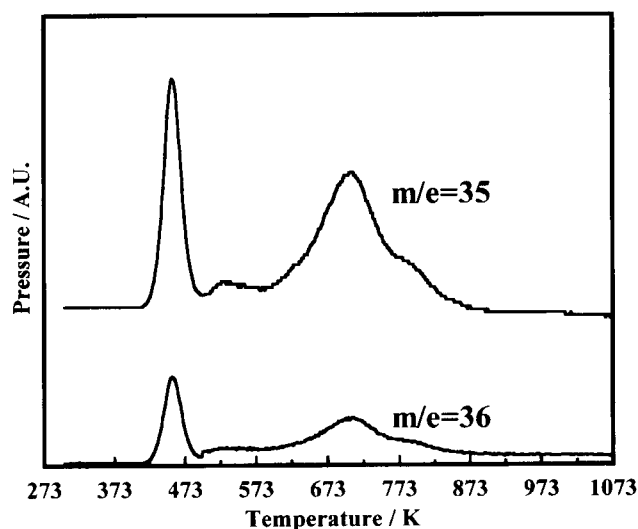
We conclude that the irreversibly adsorbed sulfurs on the Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst were the Pt-S bond in PtS<sub>2</sub> and the Na-S bond in Na<sub>2</sub>S, respectively.

**Characterization of the Reversibly Adsorbed Sulfur by Temperature-Programmed Reaction Using Deuterium.** Figures 5, 6, and 7 show the patterns of *m/e* = 35 and *m/e* = 36 assigned to the desorbed HDS and D<sub>2</sub>S from H<sub>2</sub>S-treated catalysts, respectively. Saur et al. reported the adsorbed sulfur species, such as Al—OH...SH<sub>2</sub> and Al—O...HSH, on alumina treated with H<sub>2</sub>S.<sup>13</sup> These adsorption species involve a hydrogen bond between a surface oxygen atom and the hydrogen atom of the HS bond. However, the signals of *m/e* = 34, 35, and 36 were not detected on the H<sub>2</sub>S-treated alumina support alone. This suggests that these adsorption species were desorbed by passage through helium at 833 K for 5 h. Thus, we do not consider the role of sulfur species on an alumina support in later sections.

In all of the catalysts, the intensity of HDS was higher than that of D<sub>2</sub>S. This implies that the reversibly adsorbed sulfur tended to form HS<sup>−</sup>, rather than S<sup>2−</sup>. The reactions between H<sub>2</sub>S and platinum or sodium species would proceed as follows:

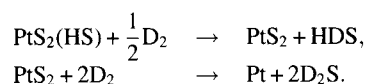
Fig. 5. TPR patterns of sulfurized Pt/Al<sub>2</sub>O<sub>3</sub> catalyst.Fig. 6. TPR patterns of sulfurized Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst.

Little *m/e* = 34 signal was detected. This means the absence of reversibly adsorbed H<sub>2</sub>S. Ponitzsch<sup>9</sup> reported that

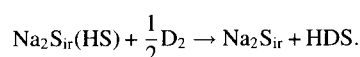
Fig. 7. TPR patterns of sulfurized Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst.

chemisorbed H<sub>2</sub>S produces a transformation into an elementary sulfur in a helium atmosphere. Therefore, it is necessary to consider that a part of the  $m/e = 36$  signal resulted from a reaction between deuterium and elementary sulfur.

Pt/Al<sub>2</sub>O<sub>3</sub> catalyst has a sharp peak at 793 K and a broad peak in the temperature range 553–773 K, suggesting the desorption of HDS and D<sub>2</sub>S from PtS<sub>2</sub> (HS) and from the bulk PtS<sub>2</sub>, respectively:



The Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst has a peak at 453 K with a shoulder at 533 K. The peak at 453 K is considered to have resulted from the following reaction:

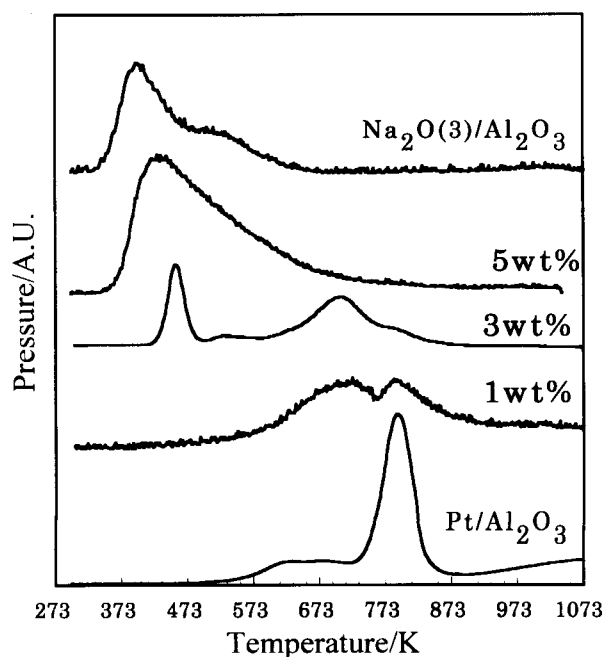


The Na<sub>2</sub>S<sub>ir</sub> is comprised of many adsorption sites derived from the difference in the supporting states of sodium, which would lead to a broadening of the desorption peak and producing the shoulder.

The TPR pattern of the Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst, in comparison with Pt/Al<sub>2</sub>O<sub>3</sub> and the Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst, is non-additive. A comparison of the Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst with the Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst indicates that the peak at 453 K is desorbed from Na<sub>2</sub>S<sub>ir</sub>(HS), but the ratio of  $m/e = 36$  and  $m/e = 35$  signals from the Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst was higher than that from Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst. It is probable that the platinum changed the properties on the Na<sub>2</sub>S<sub>ir</sub> surface. It is clear that the majority of desorbed species from both catalysts at 453 K was, in any event, HDS. The desorption peak at 793 K for the PtS<sub>2</sub>(HS) in the Pt/Al<sub>2</sub>O<sub>3</sub> catalyst was weakened, whereas a new peak at 713 K appeared. It seems that adding sodium caused a change in the adsorption states of HS<sup>-</sup> or the formation of a new adsorption site. It does not appear that the addition of sodium created a new adsorption site, because in XPS experiments, the binding energies of Pt<sub>7/2</sub> for both H<sub>2</sub>S-treated Pt(5)-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst and

Pt(5)/Al<sub>2</sub>O<sub>3</sub> catalyst were almost equal (71.9 eV). Therefore, HS<sup>-</sup>, which is strongly adsorbed in comparison with H<sub>2</sub>S-treated Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> and weakly adsorbed in comparison with H<sub>2</sub>S-treated Pt/Al<sub>2</sub>O<sub>3</sub> catalyst, is expected. We consider that HS<sup>-</sup> bridged between the PtS<sub>2</sub> and the Na<sub>2</sub>S<sub>ir</sub> particles. The desorption peak observed at 453 K for the Pt-Na<sub>2</sub>O(3)/Al<sub>2</sub>O<sub>3</sub> catalyst suggests that the Na<sub>2</sub>S<sub>ir</sub> particles covered a part of the PtS<sub>2</sub> surface, and thus the HS<sup>-</sup> adsorbed on Na<sub>2</sub>S<sub>ir</sub> without bridging with the PtS<sub>2</sub> and Na<sub>2</sub>S<sub>ir</sub> particles. We can not rule out the possibility that HDS was formed by desorbing D<sub>2</sub>S and a surface -OH group. Although IR spectra for the H<sub>2</sub>S-treated Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst only displayed the H-S stretching mode at 2593 cm<sup>-1</sup>, no H-S-H bending mode was detected. This would be evidence that many HS<sup>-</sup> exist. Because the desorbed HDS is probably related, at least in part, to the reaction between the surface HS<sup>-</sup> and (1/2)D<sub>2</sub>, in this paper we did not consider the reaction between D<sub>2</sub>S and the surface -OH group.

The influence of the sodium concentration on the desorption peak ( $m/e = 35$ ) is illustrated in Fig. 8. Pt-Na<sub>2</sub>O(1)/Al<sub>2</sub>O<sub>3</sub> had a desorption peak related to the PtS<sub>2</sub> particles, compared with the Pt/Al<sub>2</sub>O<sub>3</sub> catalyst, but no peak at 453 K was observed related to Na<sub>2</sub>S<sub>ir</sub>(SH). These facts reflect that all of the Na<sub>2</sub>S particles interacted with the PtS<sub>2</sub> particles, while isolated PtS<sub>2</sub> particles existed. The Pt-Na<sub>2</sub>O(5)/Al<sub>2</sub>O<sub>3</sub> catalyst has a broad peak at 413 K. The desorption temperature agreed with that from the Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst. Our previous experiment on hydrogen adsorption showed that the Pt-Na<sub>2</sub>O(5)/Al<sub>2</sub>O<sub>3</sub> catalyst had a structure in which the PtS<sub>2</sub> particles were completely covered with Na<sub>2</sub>S particles, because the amount of adsorbed hydrogen was almost zero.<sup>3</sup> However, the D<sub>2</sub>S peak desorbed from the Pt-S structure was also observed. We presume that the desorbed D<sub>2</sub>S re-

Fig. 8. Influence of Na<sub>2</sub>O concentration in Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst on TPR pattern ( $m/e = 35$ ).

adsorbed on Na<sub>2</sub>S<sub>ir</sub>. However, the pronounced tailing suggests that the TPR pattern comprised many desorption peaks. Accordingly, the tail of the peak may include a desorption peak from the Pt-S structure.

We propose a schematic model for the H<sub>2</sub>S-treated catalysts, as shown in Fig. 9. The Pt-Na<sub>2</sub>O(3)/Al<sub>2</sub>O<sub>3</sub> catalyst has shoulders on both sides of higher and lower temperatures than the main desorption peak at 713 K, which implies a stronger interaction between HS<sup>-</sup> with either PtS<sub>2</sub> or Na<sub>2</sub>S<sub>ir</sub> particles. The desorption peak at 453 K suggests that the Na<sub>2</sub>S<sub>ir</sub> particles do not neighbor with the PtS<sub>2</sub> particles, and that not all of the HS<sup>-</sup> are bridged between the Na<sub>2</sub>S<sub>ir</sub> and PtS<sub>2</sub> particles.

We conclude that most of the reversibly adsorbed sulfur on the Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst was HS<sup>-</sup> bridging between the PtS<sub>2</sub> and the Na<sub>2</sub>S<sub>ir</sub> particles.

**Role of Adsorbed Sulfurs in the Dehydrogenation of Isobutane.** Table 2 lists the conversion of isobutane, the selectivity to isobutene, and the S/Metal ratio. The amounts of sulfur, platinum, and sodium were measured with X-ray fluorescence. The S/Metal ratio for the Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst is S/(Pt+Na) as an atomic ratio. Although the selectivity for the reduced Pt/Al<sub>2</sub>O<sub>3</sub> and Pt-Na<sub>2</sub>O(3)/Al<sub>2</sub>O<sub>3</sub> catalysts was almost 0%, high conversion was obtained. Most of the

products were C<sub>1</sub>-C<sub>3</sub> compounds resulting from a cracking of isobutane. The Pt/Al<sub>2</sub>O<sub>3</sub> catalyst also produced a few butenes. The conversion for the reduced Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> was almost zero, resulting from a replacement of the hydrogen of acid sites by sodium. Compared with the reduced Pt/Al<sub>2</sub>O<sub>3</sub> catalyst, the conversion of H<sub>2</sub>S-treated catalyst decreased from 100 to 78%, but the selectivity remained unchanged. However, a H<sub>2</sub>S-treatment of the Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst resulted in a remarkable increase in selectivity and a decrease in conversion, because of a decrease in the cracking products. The conversion and selectivity for the H<sub>2</sub>S-treated Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst increased. The results of TPR experiments indicate that all of the reversibly adsorbed sulfurs can be considered to be desorbed by re-reduction. However, it was confirmed from EXAFS, XPS and EPMA that the irreversibly adsorbed sulfur on the platinum and the sodium remained. The conversions for the re-reduced Pt/Al<sub>2</sub>O<sub>3</sub> and Pt-Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalysts were lower than those for the reduced catalysts, which implies that the irreversibly adsorbed sulfur on the platinum surface only acts as an inhibitor for isobutane adsorption. For the Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst, both the reversibly and irreversibly adsorbed sulfurs promote selectivity. The conversions for the re-reduced Pt-Na<sub>2</sub>O(3)/Al<sub>2</sub>O<sub>3</sub> catalyst increased, whereas the selectivity decreased com-

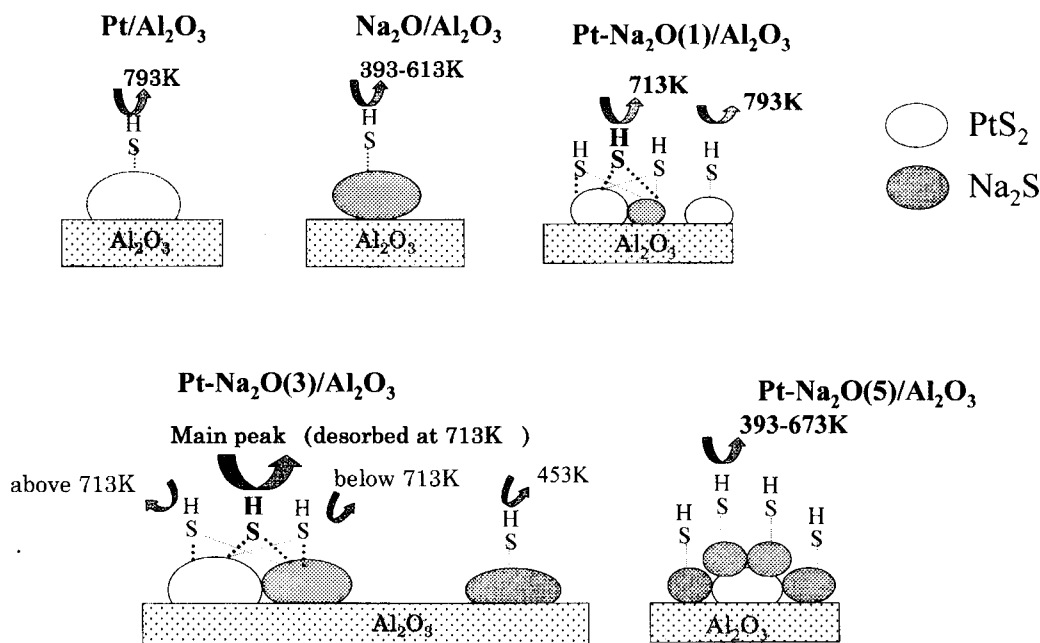


Fig. 9. Schemes of H<sub>2</sub>S-treated catalysts.

Table 2. Isobutane Dehydrogenation Activities and S/Me Ratios

Catalysts	Reduced		H <sub>2</sub> S-treated			Re-reduced		
	Conv.	Sel.	Conv.	Sel.	S	Conv.	Sel.	S
	%	%	%	%	Me	%	%	Me
Pt/Al <sub>2</sub> O <sub>3</sub>	100	0	78	0	2.0	90	0	0.4
Na <sub>2</sub> O(3)/Al <sub>2</sub> O <sub>3</sub>	<1	Trace	12	51	0.01	4	42	3 × 10 <sup>-3</sup>
Pt-Na <sub>2</sub> O(3)/Al <sub>2</sub> O <sub>3</sub>	98	0	30	75	0.02	64	6	5 × 10 <sup>-3</sup>

S/Me: Atomic ratio of S/Pt, S/Na, and S/(Pt+Na) for each catalyst.

pared with that of the H<sub>2</sub>S-treated Pt–Na<sub>2</sub>O(3)/Al<sub>2</sub>O<sub>3</sub> catalyst. This means that the bridging (SH) increases the selectivity, while it inhibits the adsorption of isobutane. The conversion of H<sub>2</sub>S-treated Pt/Al<sub>2</sub>O<sub>3</sub> was higher than that of the Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalysts, indicating that isobutane is adsorbed on platinum species in the Pt–Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst. However, dehydrogenation from the adsorbed isobutane does not occur in the absence of the bridging HS<sup>–</sup>, because the selectivity for the H<sub>2</sub>S-treated Pt/Al<sub>2</sub>O<sub>3</sub> is zero. The hydrogen in the adsorbed isobutane would then be attracted by the sulfur of the bridging HS<sup>–</sup>, which would lead to, or assist, dehydrogenation.

The concentration of irreversibly adsorbed sulfur corresponds to the S/Me for re-reduced catalysts. The resulting S/Pt ratio of 0.4 for the re-reduced Pt/Al<sub>2</sub>O<sub>3</sub> catalyst is lower than the ratio of 0.5 made by Apesteguia.<sup>4</sup> This was because the re-reduced temperature for this experiment (833 K) was high compared to the experiment by Apesteguia (773 K). The S/Na ratio of the H<sub>2</sub>S-treated Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst was lower than that of the ratio estimated from stoichiometry for Na<sub>2</sub>S (S/Na = 0.5). This suggests that the supported Na<sub>2</sub>O and/or –O<sup>–</sup>Na<sup>+</sup> would be more difficult to sulfurize completely; therefore, a part of their sodium species remained unsulfurized. However, judging from the activity for the reduced Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalyst, no dehydrogenation occurs on the Na<sub>2</sub>O and/or –O<sup>–</sup>Na<sup>+</sup>. The difference between the S/(Pt+Na) ratios of the H<sub>2</sub>S-treated and the re-reduced Pt–Na<sub>2</sub>O/Al<sub>2</sub>O<sub>3</sub> catalysts does not imply the amount of the bridging (SH), because the difference is implicit in the desorption of the sulfur from the Pt–S structure.

### Conclusion

Irreversibly adsorbed and reversibly adsorbed sulfurs, respectively, were characterized by EXAFS and TPR experiments using deuterium. These clarified that PtS<sub>2</sub> was formed,

and that most of the reversibly adsorbed sulfur was HS<sup>–</sup>, suggesting that the reversibly adsorbed sulfur bridged between the PtS<sub>2</sub> and the Na<sub>2</sub>S<sub>ir</sub>. The factor that increased the selectivity would correlate with the bridging HS<sup>–</sup>.

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